



**MADE TO
MOVE**

FEELS GREAT THE FIRST WEAR

An innovative Flex Twill weave delivers a broken-in feel for unmatched comfort and range of motion.

GROUNDBREAKING DURABILITY

EnforceTM Technology harnesses increased levels of fabric strength and superior abrasion resistance, even after multiple launderings.

REINFORCED WITH PBI® AND KEVLAR®

A blend of PBI® and Kevlar® fibers delivers an optimal balance of thermal protection and strength in high-heat environments.

TECHNICAL DATA*	FLEX7™
Nominal Weight	6.9 osy (235 gsm)
Construction	Woven (Twill)
Colors	Black, Natural
Fiber Content	PBI®, Para-Aramid
Finish	FreeFAST™
Certification	NFPA 1971

Flame Resistance

Vertical Flame NFPA 1971	Initial	After flame	< 2.0 sec
		Char Length	< 0.4 in (< 10.0 mm)
	5x After Wash	After flame	< 2.0 sec
		Char Length	< 0.8 in (< 20 mm)
Thermal Shrinkage NFPA 1971	Initial	< 1.5 %	
	5x After Wash	< 2.5 %	

Physical Testing

Tensile Strength ASTM D5043, (warp x fill)	Initial	315 x 315 lbf (1,402 x 1,402 N)
	10x After Wash	295 x 295 lbf (1,313 x 1,313 N)
Trapezoid Tear ASTM D5587, (wrap x fill)	Initial	95 x 95 lbf (423 x 423 N)
	5x After Wash	55 x 55 lbf (245 x 245 N)
Dimensional Stability AATCC 135	< 5.0 %	

Comfort

Total Heat Loss NFPA 1971	Up to 303	
Water Absorption AATCC 42	Before Wash	< 10.0 %
	After Wash (5X)	< 10.0 %

Appearance (Score 5 Best to 1 Worst)

Color Fastness	Laundrying AATCC 61.3A	Shade Change	4
	Xenon Light Exposure AATCC 16	After 20 Hours	4
	Crocking AATCC 8	Dry	5
		Wet	5

AVAILABLE COLORS



Sunlight/UV Exposure Advisory: Prolonged sunlight and UV exposure can be damaging to aramid fibers. Both natural (undyed) and dyed aramid fibers will fade or change color with exposure to sunlight or other UV sources. The thermal performance is not affected, but long term or repeated exposures will cause the fabric to gradually weaken. Garments should be stored so that they are protected from sunlight, including windows and bay doors, to maximize wear life. TenCate Protective Fabrics offers no warranties, implied or otherwise, for color change or fabric damage due to UV exposure.



TenCate Protective Fabrics
is certified according:

